

Work Order ID 67870

Monday, April 04, 2011 7:45:21 AM

**PRELIMINARY ISSUE**

Page 1

Item ID: D4349-5

Accept



Setup Start



Revision ID: PRELIM

Stop



Item Name: Foot

Start Date: 4/4/2011 Start Qty: 4.00

Required Date: 4/5/2011 Req'd Qty: 4.00



Cust Item ID:

Customer:



Reference:

11.04.04

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
D4349	PA2 A <i>11/04/14</i>

100



Lathe Conv

Conventional Lathe

Manufacture as per dwg

0.00

Memo

0.00

*SA 11/04/14**4 0*

110



QC

Quality Control

QC2- Inspect parts off machine FAI/FAIB

0.00

Memo

0.00

*SA 11/04/14**4 0*

120



QC

Quality Control

QC8- Inspect parts - second check

0.00

Memo

0.00

*J.F.S. 11/04/15**4 0*

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Monday, April 04, 2011 7:45:21 AM



Page 2

Item ID: D4349-5

Accept



Setup Start



Revision ID: PRELIM

Stop



Item Name: Foot

Start Date: 4/4/2011 Start Qty: 4.00



Cust Item ID:

Required Date: 4/5/2011 Req'd Qty: 4.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

140

Identify as per dwg & Stock Location: 5L

0.00



Packaging

Memo

0.00

Packaging

*Sent to
page**W*

150

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

*11/5/16**W 11/04/06
PD2370*

POSITIVE RECALL

EFFECTIVE

AUTH

RELEASED

DATE

11/05/13

Picklist Print

Monday, April 04, 2011 7:45:16 AM

Page 1

Work Order ID: 67870

Parent Item: D4349-5

Parent Item Name: Foot



Start Date: 4/4/2011

Required Date: 4/5/2011

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP Rev:A 11.03.17 new issue DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304R1.000 		Purchased	No			100	f	66.2500	0.053	0.23158		11/4/4	
304 round bar 1.00													

Location

Loc Qty

Loc Code

MAT029

66.25

109508

12.5

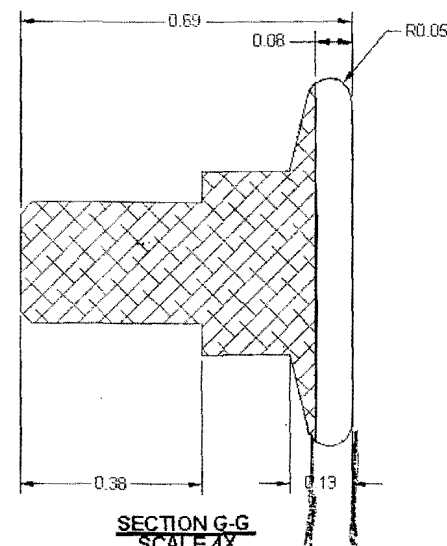
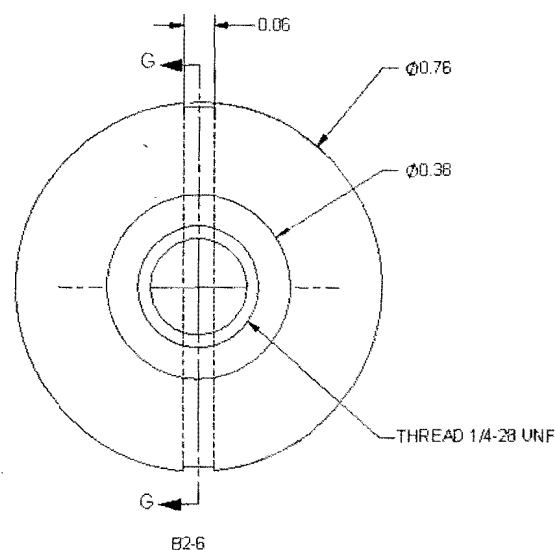
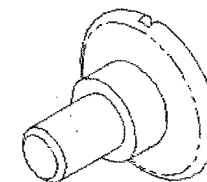
✓ 109541

5.58

113457

48.17

4 Rt



D4349-5 TRACK FOOT

B6-6

-100

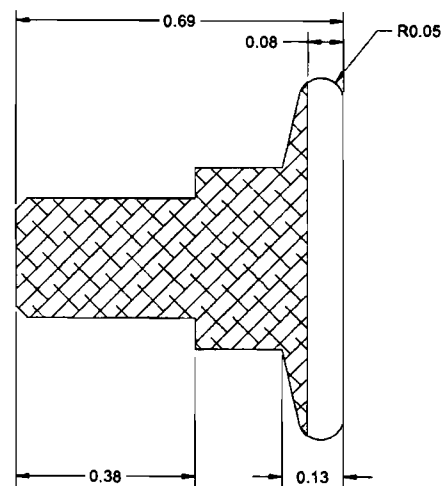
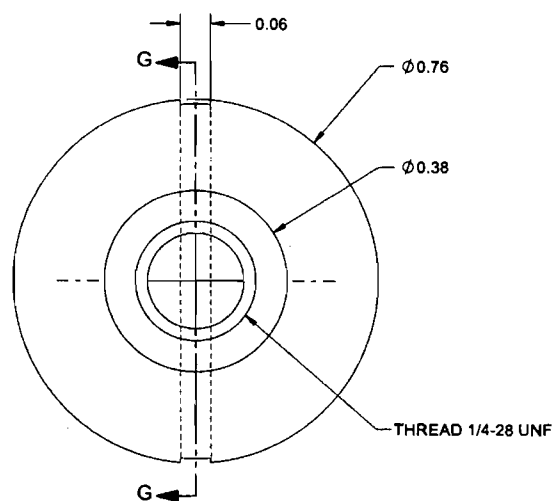
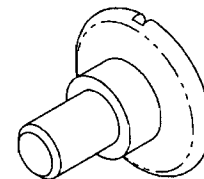
PRELIMINARY ISSUE

11.03.03

NOTES

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL ROUND BAR
DART SPEC M304R
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.02 lbs

DESIGN		DART AEROSPACE LTD	
DRAWN		HAMKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO. D4349	REV. PA5
MFG. APPR.		TITLE	SHEET 6 OF 10
APPROVED		SCALE	NTS
DE APPR.		SHELF	
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SECTION G-G
SCALE 4X

D4349-5 TRACK FOOT

67870

RELEASED
2011-05-10
JWD

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DART SPEC M304R
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